

FASTEST-GROWING ROLL-FORMING COMPANY
IN THE SOUTHEAST

5 STAR ROLL FORM



FIVE STAR
ROLL FORM
A DIVISION OF JM STEEL™

LOCATED

PENDERGRASS, GA USA
(706) 693-1933

www.jm-steel.com/5starrollform



Discover excellence in manufacturing with 5 Star Roll Form! Our state-of-the-art facility houses 10 production lines, dedicated to crafting top-quality products for the Trailer, Garage Door, Roofing, and Solar industries. With precision and innovation at our core, we're your trusted partner for industry-leading solutions that drive success.

Elevate your projects with 5 Star Roll Form's expertise today!



In October 2022, JM Steel Corp. (JM) proudly announced its acquisition of 5 Star, located in Pendergrass, GA. JM Steel is excited to expand its expertise in value-added roll forming and looks forward to building upon the solutions that 5 Star has been providing to its loyal customer base.



5 Star Roll Form is strategically located 40 miles east of Metropolitan Atlanta, near multiple Interstates.

OUR FACILITY



5 Star Roll Form offers custom, cut-to-length parts with extremely short lead-times. Our Expert Staff can help eliminate production, inventory, and manpower problems.



PRODUCTS & CAPABILITIES

Galvanized Perforated Angle

Precision formed and punched to strict industry standards. Available in all standard thicknesses and lengths as well as custom sizes.

Stock Sizes

Galvanized — 12GA 1.25x1.25	Galvanized — 13GA 1.25x1.25
Galvanized — 12GA 1.50x1.50	Galvanized — 14GA 1.25x1.25
Galvanized — 12GA 1.62x2.37	Galvanized — 16GA 1.25x1.25
Galvanized — 12GA 2.00x2.00	Galvanized — 18GA 1.25x1.25



We operate two high-speed 15 ONT computer-controlled press lines for quick turnaround. We can produce custom legs and cut to customer-required lengths.

Steel Angle

Custom cut-to-length to eliminate this step in your production process, reducing your labor and scrap costs.

Custom Round, Square and Slotted Holes in Angle

1/4" thru 3/4" Diameter

14GA thru 1/4"

High Strength Steel
up to 12 feet in Length



Production Capabilities

A full range of equal and unequal leg sizes up to 3" x 3". Available in thicknesses ranging from .030" thru .250", lengths up to 50 feet long, with custom lengths as short as 5".

High Strength Steel Angle

20GA thru 1/4"

Up to 3" x 3"
Legs including
Offset Legs



Steel Crossmembers

Custom cut-to-length trailer cross members with punched holes or notches and roll-formed angle per customer request.

High Strength Steel Crossmembers

20GA thru 14GA
w/ Punched Hole or Notch



Galvanized Garage Door Strut

2.25" Galvanized Strut (6' - 16' long)		3.00" Galvanized Strut (6' - 24' long)	
24GA	30KSI	22GA	50KSI
22GA	30KSI	20GA	50KSI & 80KSI
20GA	30KSI & 80KSI	17GA	50KSI





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Galvanized Horizontal Angle

Precision formed and punched to strict industry standards. Available in all standard thicknesses and lengths as well as custom sizes.

Stock Sizes

Galvanized — 14GA 1.50x1.50 w/ Standard Lengths 22", 82", 106"

Galvanized — 13GA 1.50x1.50 w/ Standard Lengths 114", 138"

Galvanized — 11GA 1.50x1.50 w/ Standard Lengths 162", 186", 210"

Galvanized — 11GA 2.00x2.00 w/ Ranging from 114" to 330"



Galvanized Reverse Angle

Precision formed and punched to strict industry standards. Available in thickness listed below and are available in a variety of standard lengths.

Stock Sizes

Galvanized — 12GA x 2" Residential Reverse (Vertical) Angle

Galvanized — 12GA x 3" Commercial Reverse (Vertical) Angle



Steel Winch Track

Winch track for sliding winches, durable sliding for flatbed trailers with weld-on bottom mount application.

HIGH-STRENGTH SLIDING TRACK - The sliding winch track is made of durable high-quality steel that withstands the strongest tie down force and keeps sliding winches where they need to be when tying down cargo.

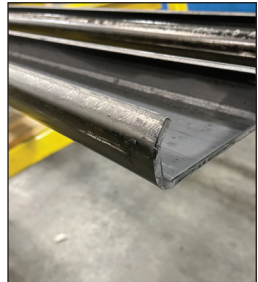
ADJUSTABLE FOR WINCHES - Sliding winches can be positioned anywhere along the tie down track for versatile placement and better cargo securement.

LOCKS IN PLACE - This trailer winch track holds the sliding winch in place while under tension for a safe and reliable tie down application.

WELD-ON APPLICATION - Weld the winch rail on beneath the flatbed trailer for permanent and secure placement.

EASY TO USE - This sliding winch track for flatbed trailer makes securing cargo much easier and more efficient than ever before.

STANDARD LENGTHS - 6 Feet
(Custom lengths available upon request)

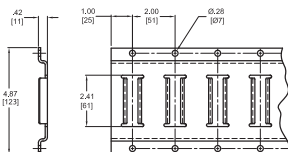


LOGISTIC TRACK

SERIES E TRACK HORIZONTAL

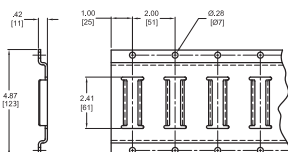


*True finish colors may vary on screen.



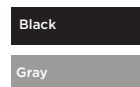
Material	High strength steel; 12 gauge
Minimum Yield	50,000 psi.
Finish	Gray or Black Powder Coated*
Custom Lengths	2' thru 52'+

SERIES E TRACK HORIZONTAL

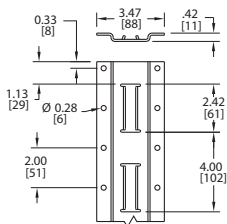


Material	High strength steel; 12 gauge
Minimum Yield	50,000 psi.
Finish	Galvanized
Custom Lengths	2' thru 52'+

SERIES E TRACK VERTICAL

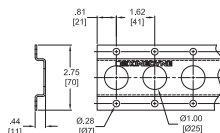


*True finish colors may vary on screen.



Material	High strength steel; 11 gauge
Minimum Yield	50,000 psi.
Finish	Gray or Black Powder Coated*
Custom Lengths	2' thru 52'+

SERIES F TRACK 1" HOLE GALVANIZED



Material	High strength steel; 15 gauge
Finish	Galvanized
Custom Lengths	2' thru 10'

Custom cut-to-length per customer request!
Looking for more options?

Reach out to your regional sales representative to receive a quote and check availability for the parts you are interested in. You can contact us via email or phone.

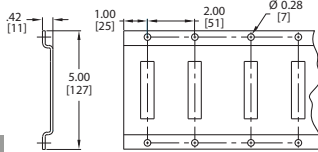
SERIES A TRACK HORIZONTAL



Black

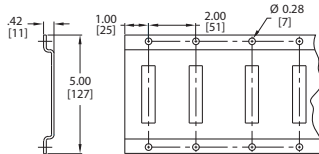
Gray

*True finish colors may vary on screen.



Material	High strength steel; 12 gauge
Minimum Yield	50,000 psi.
Finish	Gray or Black Powder Coated*
Custom Lengths	2' thru 10'

SERIES A TRACK HORIZONTAL



Material	High strength steel; 12 gauge
Minimum Yield	50,000 psi.
Finish	Galvanized
Custom Lengths	2' thru 52'+

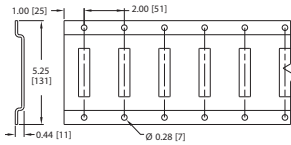
HEAVY-DUTY SERIES A TRACK HORIZONTAL



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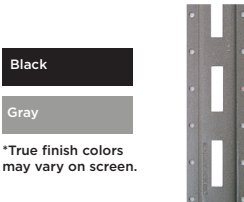
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*True finish colors may vary on screen.



Material	High strength steel; 11 gauge
Minimum Yield	50,000 psi.
Finish	Gray or Black Powder Coated*
Custom Lengths	2' thru 10'

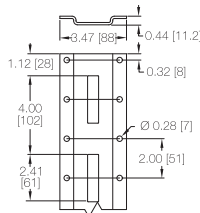
SERIES A TRACK VERTICAL



Black

Gray

*True finish colors may vary on screen.



Material	High strength steel; 11 gauge
Minimum Yield	50,000 psi.
Finish	Gray or Black Powder Coated*
Custom Lengths	2' thru 10'



Proudly Made in the U.S.A.



Let's work together.

PENDERGRASS, GA

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